

# Work Order ID 53963

November 24, 2009 9:57:04 AM



Page 1

Item ID: D4012-1

Accept



Setup Start



Revision ID:

Item Name: Cushion

Stop



Start Date: 11/24/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 11/27/2009 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 09-11-24

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4012	A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

1-Turn as per folio A & dwg D

FOLIO REV: AA

DWG REV: A

2-Deburr as required

Ref 09-11-23

60 0

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

Ref 09-11-23

60 0

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Item ID: D4012-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Cushion

Start Date: 11/24/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 11/27/2009 Req'd Qty: 60.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

SA 08/11/26

60

/

130

Identify as per dwg & Stock Location: 462

0.00



Packaging

Memo

0.00

Packaging

C911/26 (60)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/26

PL 09-11-24 (60)

# Picklist Print

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Work Order ID: 53963



Parent Item: D4012-1



Parent Item Name: Cushion

Start Date: 11/24/2009

Required Date: 11/27/2009

Comments: IPP RevA: New issue 09.10.28 DD verified by:JLM  
revA as per dwg 09.11.18 DD verified by:JLM

IPP RevB:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWT3.500X3.000		Purchased	No			100	f	3.3684	7.9137			



UHMW Tubing 3.5" x 3"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

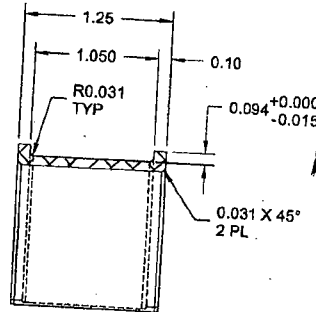
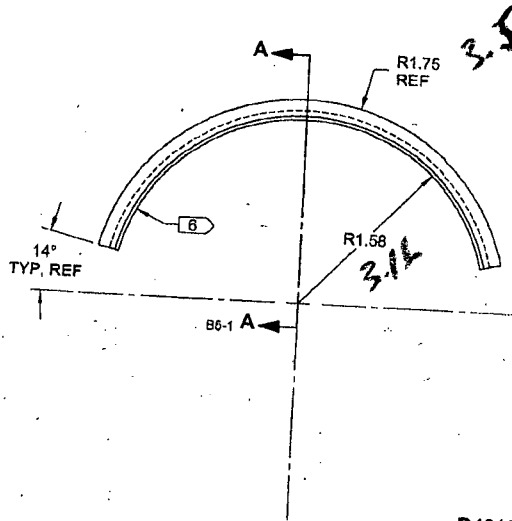
3.3684

112968

3.3684

*Handwritten:* 09.11.23 113259 151

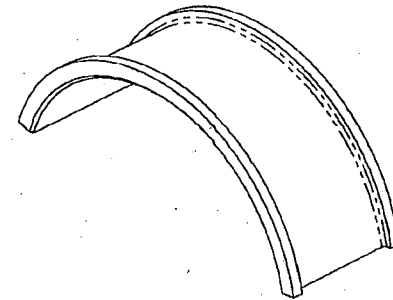




SECTION A-A B7-1

D4012-1 CUSHION

REFERENCE ONLY



NOTES:

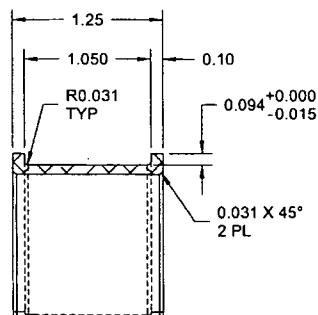
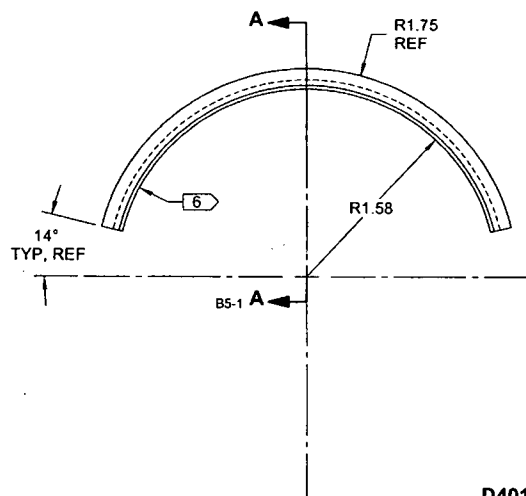
- 1) MATERIAL: UHMW TUBING, 3.500 OD X 0.250 MIN WALL  
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500B.XXXW
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

REV.	NEW ISSUE	DESCRIPTION	MB	09.10.19
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.10.19			

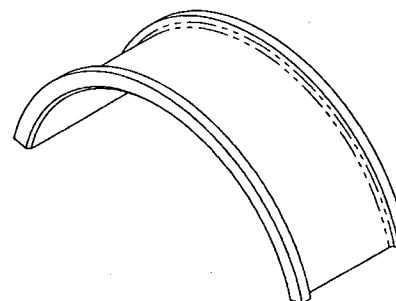
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4012	REV. A
TITLE CUSHION	SHEET 1 OF 1
SCALE NTS	

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8 7 6 5 4 3 2 1



SECTION A-A 87-1



D4012-1 CUSHION

53963

RELEASED  
2009-11-24

NOTES:

- 1) MATERIAL: UHMW TUBING, 3.500 OD X 0.250 MIN WALL  
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500B.XXXW
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DESIGN				
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DATE	09.10.19			

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA  
DRAWING NO. D4012  
REV. A  
SHEET 1 OF 1  
TITLE CUSHION  
SCALE NTS

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8 7 6 5 4 3 2 1